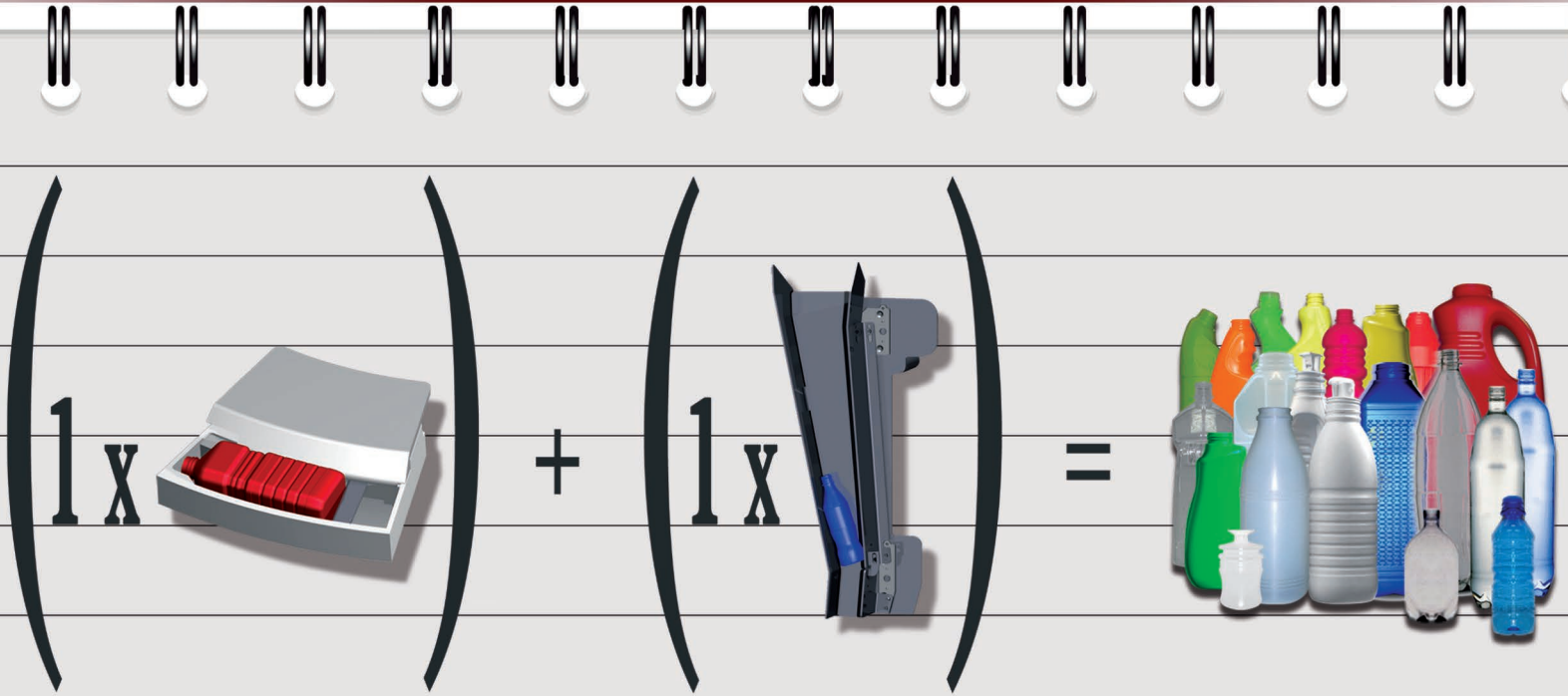




# POSIFLEX - M

MANUAL CHANGEOVER SYSTEM



**One single format set** (selecting pieces and funnels) **serves a wide range of bottles** of different heights and diameters, materials and finishes.

It has to be manually adjusted using a simple color chart indicating the predetermined positions during the equipment's manufacture.

The **changeover** time per station (selecting piece and funnel) is **30 - 40 seconds**.

This adjustment can be performed by unqualified workers as well.

It is not necessary to remove the set of change parts to carry out the changeover.

Designed to **minimize maintenance** and spare parts (like the full POSIMAT range).

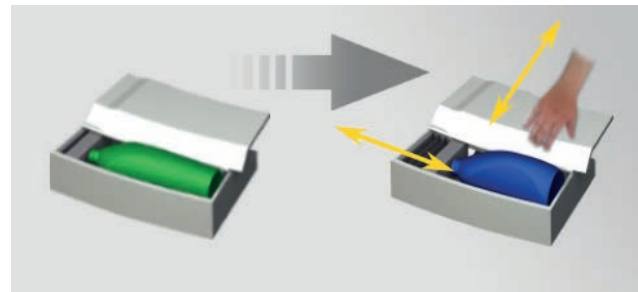
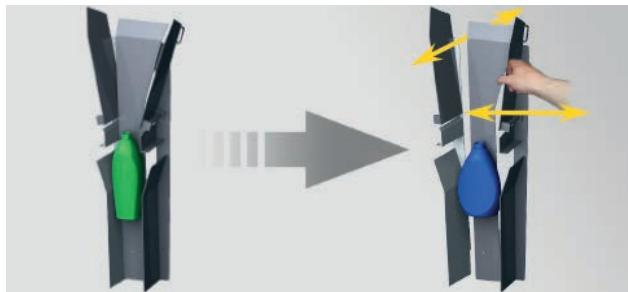
Designed to **minimize energy consumption** (air and electricity).

Adaptable bottles output to suit your needs (by chain conveyor or POSIJET air conveyor).



## Mode of operation

Format parts consist of selecting pieces and funnels, both are manufactured from different parts and are adjustable to each other.



The necessary adjustment for each of their bottles is determined during manufacturing and testing of the POSIMAT equipment.

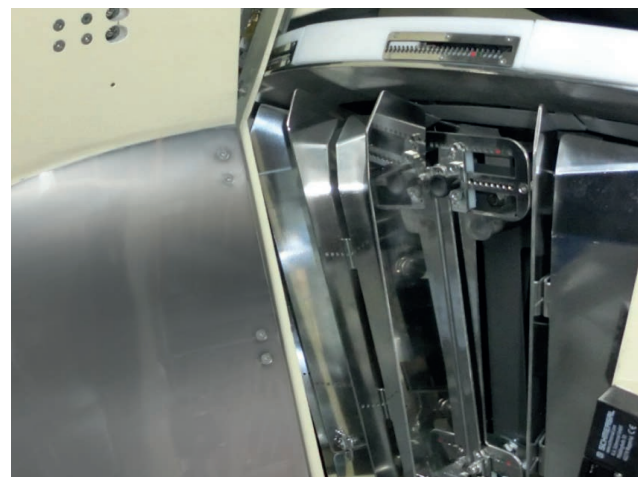
These positions are identified by a color system and are detailed in a summary table for easy understanding.

The operator has only to replicate the settings on the table to make the changeover. As the positions are preset, there is no option to mismatch or misunderstanding.

Changeover can be implemented in both machines of our ACCESS series (with cabin) as well as MASTER series (fixed protection).



*Interior of POSIFLEX-M-15 unscrambler model from ACCESS series*



*Interior of MASTER-FLEX-M-10 unscrambler model*

It is not necessary to require storage for different formats depending on the produced bottles.

It is not necessary to buy new format sets for future bottles within the same range (avoiding any economic investment and timeout to manufacture new parts).

If in the future a bottle exceeds the range of implemented bottles, a new set can be manufactured